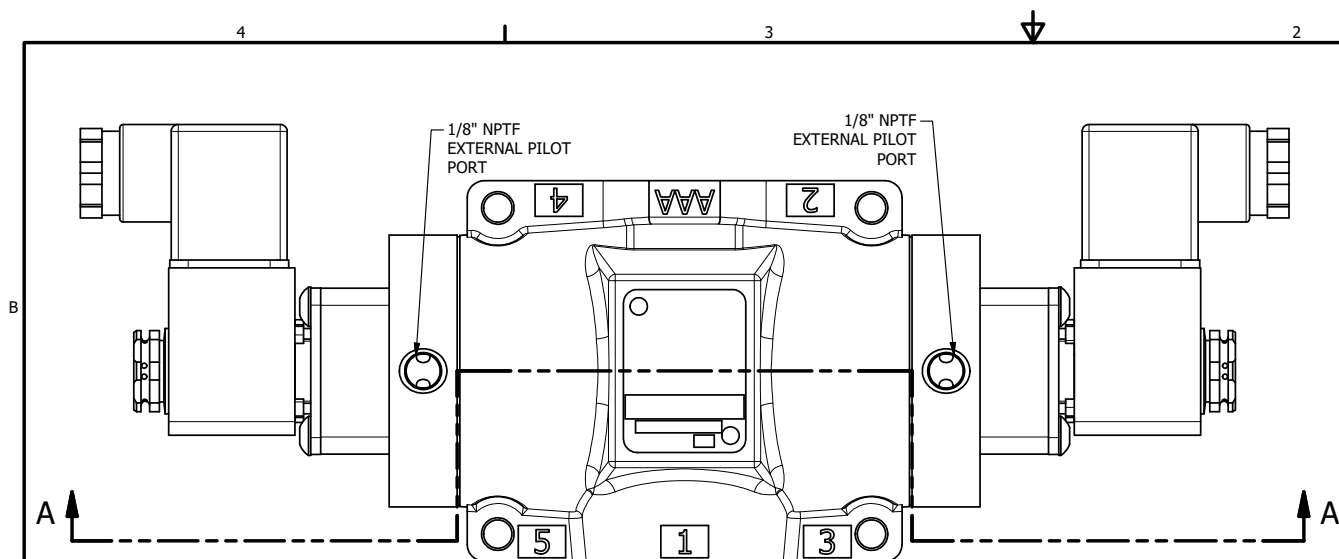
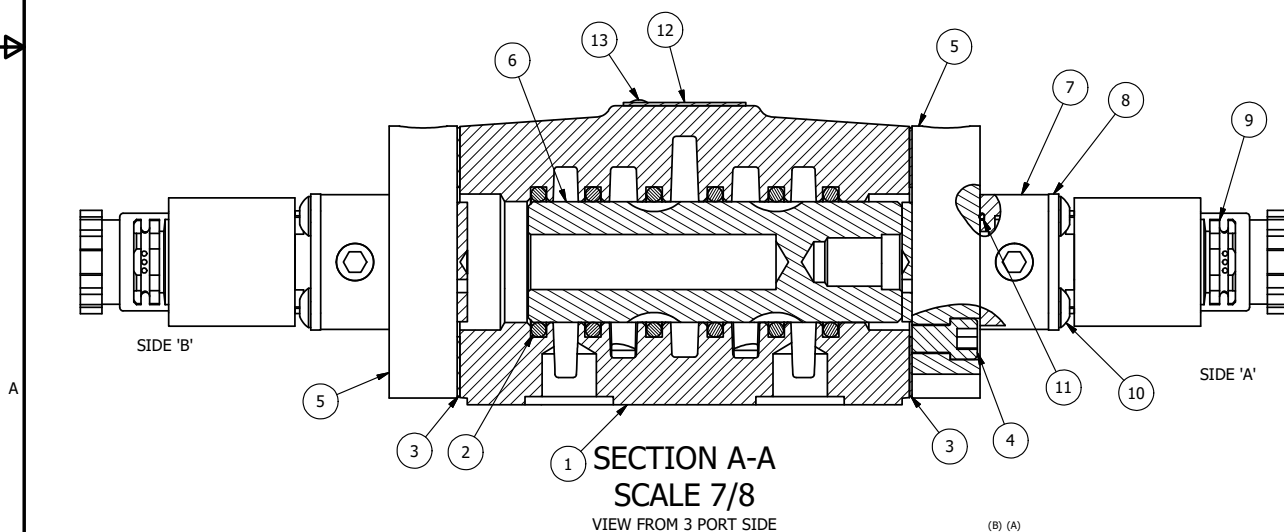


POSITION GASKET TO SEAL PILOT HOLE, BOTH SIDES.
THE ROUND ALUMINUM ADAPTOR IS ROTATED 180 DEGREES.
SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:
1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.



14	1	SPK-4	KIT - SUBPLATE MOUNT, 1/2" SUBPLATE VALVES
13	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
12	1	AN-115	NAMEPLATE, BLANK, FOR HE,KE,RN,D,CR,PP,SR,SS VALVES
11	2	EMG3	GASKET - END MOUNT SOLENOID, BUANA, 1/4" & 3/8" VALVES
10	8	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, W/ND 593 BLUE MICROSPPHERES
9	2	V-562	NUT, SOLENOID, SIDE EXHAUST
8	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
7	2	V-564	SYSTEM 8 INTRINSICALLY SAFE SOLENOID OPERATOR
6	1	S4	SPOOL - STANDARD, 2 POS, CLSD CTR, 1/2" VALVE
5	2	SSA48-1E	ADAPTOR, END MNT SOLENOID, 1/2", 3/4" & 1" VALVE
4	8	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
3	2	ECG48	GASKET - END CAP, 1/2", 3/4" & 1" VALVE
2	6	V-6	O-RING, BUANA-N, 70 DURO, A5-216, (REF 1-1/8 X 1-3/8 X 1/8), 1/2" VALVES, 1" S
1	1	BP4-1	BODY, 1/2" SUBPLATE, UPPER PILOTS, ANODIZED
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL $\pm .01$ 3-PL DECIMAL $\pm .005$ FRACTIONAL $\pm 1/64$ ANGULAR $\pm 1/2^\circ$		 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMcKenna		DATE: 9/27/2026		CHECKED: KWaite	
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWmack	
TITLE: 1/2" SUBPLATE, DBL SOL, 2 POS., SOL RTRN, INTR SAFE, 24VDC, SIDE VENT, EXT PILOT				PART NO.: ESS4PACZ 24VDC	
				REV: _____	